


Welding Certificate



No.: MZ.1090-2.2792-06

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2792 in the field of CPR

Manufacturer:	Staudinger GmbH Automatisierungstechnik Gewerbering 15 D – 84180 Loiching
Essential manufacturing facility(ies)	Staudinger GmbH Automatisierungstechnik Gewerbering 15 D – 84180 Loiching
Technical specification:	EN 1090-2:2018
Execution class(es):	EXC2 according to EN 1090-2:2018
Welding Process(es): (Reference no. acc. to DIN EN ISO 4063)	111 - Manual metal arc welding 135 - MAG welding with solid wire electrode 141 - TIG welding with solid filler material
Parent Material: (Grade, Standard)	Structural steel grade ≤ S355 according to EN 1090-2, table 2 and 3 Stainless steel with 0,2% proof strength grade ≤ 275 N/mm ² according to EN 1090-2, table 4
Responsible Welding Coordinator (Surname, Name, Date of birth, Qualification)	Christian Sperka. 10.06.1987, IWS
Substitute: (Surname, Name, Date of birth, Qualification)	Stefan Bölsterl, 23.03.1970, IWS
Supporter: (Surname, Name, Date of birth, Qualification)	not named
Confirmation:	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity: (First issue date)	04.05.2012
Next surveillance date:	04.05.2027
Period of validity:	This certificate remains valid until 04.11.2027 , as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.
Remarks:	none
Place and issue date:	Essen, 06.05.2024


Dipl.-Ing. (FH) Korff, Klaus
Certification body Metall-Zert GmbH (NB 2374)

